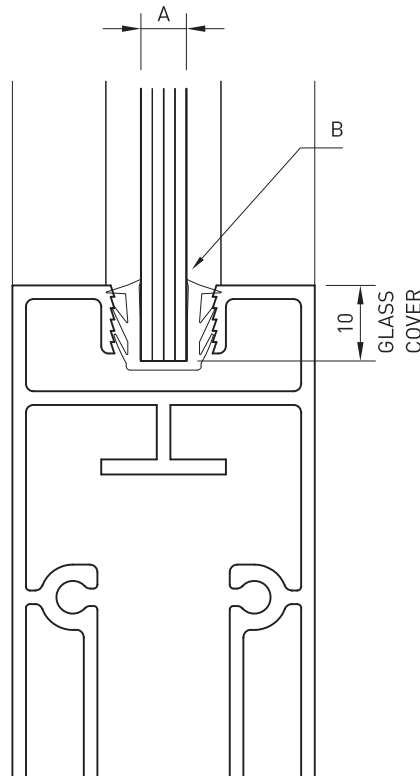
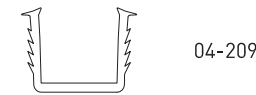


Glazing Details



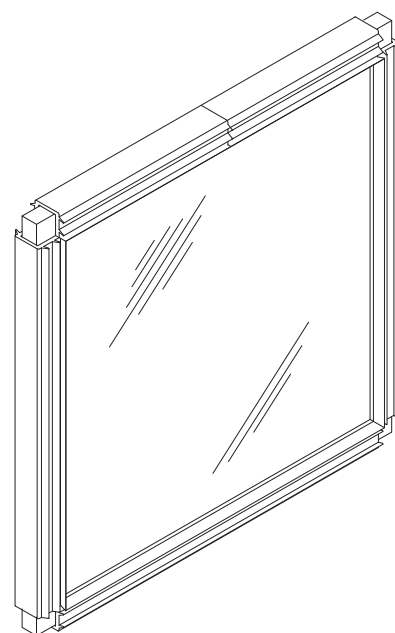
A = Glass Thickness

B = Glazing Channel

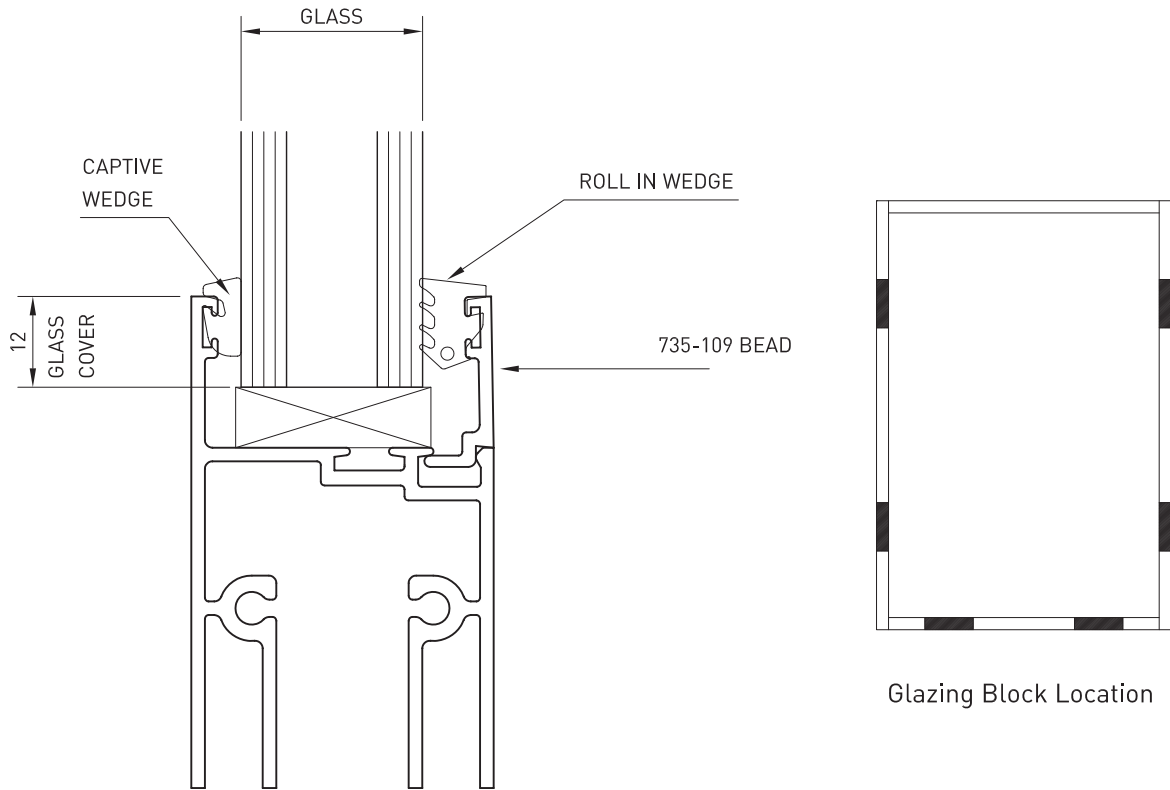


| A (Glass Thickness) | B (Glazing Channel) | Material |
|---------------------|---------------------|----------|
| 5mm | 04-067 | PVC |
| 6mm/6.38mm | 04-065 | PVC |
| 8mm | 04-217 | PVC |
| 10mm | 04-209 | PVC |

Starting from the top centre of glass, assemble channel gasket around glass applying even pressure. Gasket will be required to be slit at corners, taking care not to cut all the way through. Assemble door framework around glass and gasket. Check assembly for squareness, slight out of squareness may be corrected by carefully knocking one corner with a rubber mallet until the assembly comes square.



Glazing Details



| Glass Thickness | Roll-in Wedge | Captive Wedge | Material |
|-----------------|---------------|---------------|----------|
| 24/25mm | 04-001 | 04-002 | EPDM |

Check and ensure sash is square.
Position glazing blocks at 1/4 points at sill and locate glass ensuring alignment to provide equal cover on all sides.
Then block glass as shown ensuring sash is square.
Clip horizontal glazing beads in first then the vertical beads.